# Three phase Hybrid Inverter



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## 1.About This Manual

## 1.1 Scope of Validity

This manual mainly describes the product information, guidelines for installation, operation, maintenance and troubleshooting. And this manual applies to Afore Three phase Hybrid Inverter.

AF3K-THP AF4K-THP AF5K-THP AF6K-THP AF8K-THP AF10K-THP AF12K-THP

Please keep this manual available all the time in case of any emergency.

## 1.2 Target Group

This manual is for qualified personnel. The tasks described in this manual must only be performed by qualified personnel.

## 2. Safety & Symbols

## 2.1 Safety Precautions

- 1. All work on the inverter must be carried out by qualified electricians.
- 2. The PV panels and inverter must be connected to the ground.
- 3. Do not touch the inverter cover until 5 minutes after disconnecting both DC and AC power supply.
- 4. Do not touch the inverter enclosure when operating, keep away from materials that may be affected by high temperatures.
- 5. Please ensure that the used device and any relevant accessories are disposed of in accordance with applicable regulations.
- Afore inverter should be placed upwards and handled with care in delivery. Pay attention to waterproof. Do not expose the inverter directly to water, rain, snow or spray.
- 7. Alternative uses, modifications to the inverter not recommended. The warranty can become void if the inverter was tampered with or if the installation is not in accordance with the relevant installation instructions.



## 2.2 Explanations of Symbols

Afore inverter strictly comply with relevant safety standards. Please read and follow all the instructions and cautions during installation, operation and maintenance.



Danger of electric shock

The inverter contains fatal DC and AC power. All work on the inverter must be carried out by qualified personnel only.



Beware of hot surface

The inverter's housing may reach uncomfortably hot 60°C (140°F) under high power operation. Do not touch the inverter enclosure when operation.



Residual power discharge

Do not open the inverter cover until 5 minutes after disconnection both DC and AC power supply.



Important notes

Read all instructions carefully. Failure to follow these instructions, warnings and precautions may lead to device malfunction or damage.



Do not dispose of this device with the normal domestic waste.



Refer to manual before service.

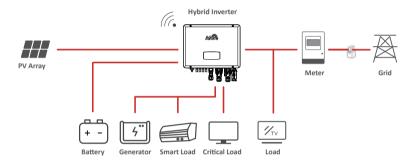




## 3. Introduction

#### 3.1 Basic Instruction

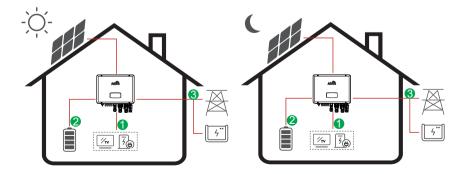
The Afore AF-THP Three phase Hybrid Inverters are designed to increase energy independence for homeowners. Energy management is based on time-of-use and demand charge rate structures, significantly reduce the amount of energy purchased from the public grid and optimize self-consumption.



## 3.2 Operation Modes

#### 3.2.1 SelfUse

The SelfUse mode is for the regions with low feed-in tariff and high electricity prices. The energy produced by the PV system is used to optimize self-consumption needs. The excess energy is used to recharge the batteries, any remaining excess is then exported to the grid.







#### **Energy flow:**

 $PV \rightarrow Load \rightarrow Battery \rightarrow Grid$ 

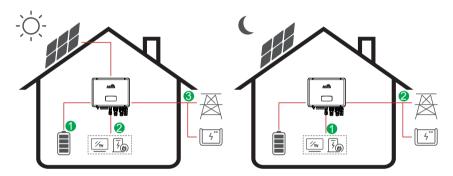
Note: Advance Setting

When select 0 W under P Feed menu, the inverter will export zero energy to the grid.

When select xx W under P Feed menu, the inverter will export customized energy to the grid.

## 3.2.2 ChgFst

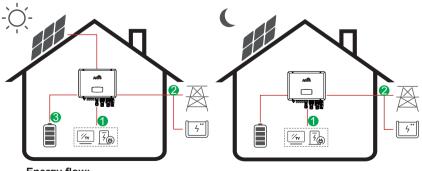
When the grid fails, the system will automatically switch to ChgFst mode. The back-up loads can be supplied by both PV and battery energy.



Energy flow: PV → Battery → Load→ Grid

#### 3.2.3 SellFst

The SellFst mode is suitable for the regions with high feed-in tariff.



**Energy flow:** 

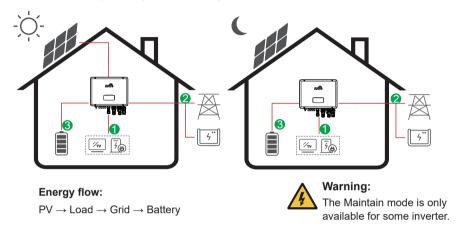
 $PV \rightarrow Load \rightarrow Grid \rightarrow Battery$ 





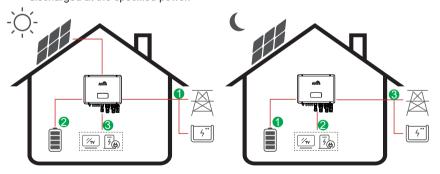
#### 3.2.4 Maintain

The Maintain mode is suitable for situations where the battery capacity is small, and the battery is charged and discharged at the specified power.



## 3.2.5 cmdChg

In cmdChg mode, within the battery power range, the battery is charged and discharged at the specified power.



**Energy flow:** Charge: Battery and  $PV \rightarrow Load \rightarrow Grid$ 

Discharge: Battery and  $PV \rightarrow Load \rightarrow Grid$ 



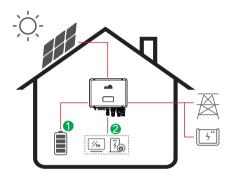


#### **3.2.6 ExtEms**

ExtEms mode requires customized external control accessories that can remotely control the operation of the inverter. It is not recommended to use it without professional personnel.

#### 3.2.7 PeakShave

In PeakShave mode, the charging and discharging of the battery are controlled by setting the AC power to reduce the peak load of the power grid.



Energy flow: Grid power > P\_Back : Battery and PV  $\rightarrow$  Load

Grid power  $< P_Back$ : Grid and  $PV \rightarrow Battery$ 

\_ Note

P\_Back is set to Grid Ctr1 in the Run Param directory of the menu.

#### 3.2.8 Time of Use

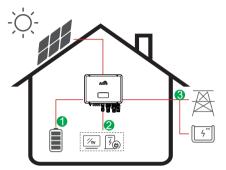
The Time of Use mode is designed to reward customers who do their part to reduce demand on the electric grid, particularly during peak usage periods. Use most of your electricity from PV energy and during off-peak time periods, and you could significantly lower your monthly bill.





#### A. Charge Setting

#### **PV Charge Mode**

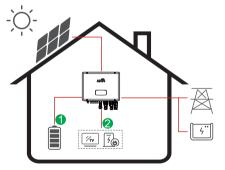


4 periods of time charge setting.

#### **Energy flow:**

 $PV \rightarrow Battery \rightarrow Load \rightarrow Grid$ 

#### **AC** Charging



4 periods of time charge setting.

#### Energy flow:

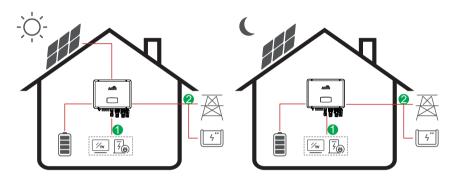
PV and Grid  $\rightarrow$  Battery  $\rightarrow$  Load

After select AC charge, the AC will also charge the battery when the PV is low or no PV.



#### **B.** Forced Discharging

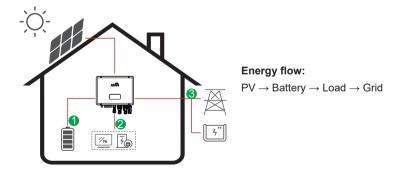
4 periods of time discharge setting



**Energy flow:** Battery and  $PV \rightarrow Load \rightarrow Grid$ 

#### C. Forbidden Discharge

4 periods of time discharge setting, the battery will be charged firstly.







## 4. Installation

#### 4.1 Pre-installation

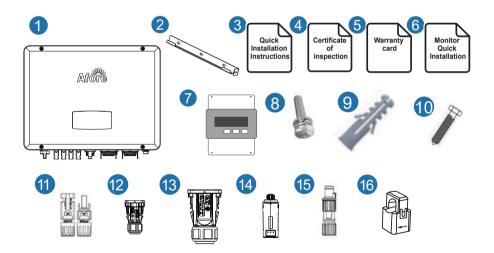
## 4.1.1 Unpacking & Package List

#### Unpacking

On receiving the inverter, please check to make sure the packing and all components are not missing or damaged. Please contact your dealer directly for supports if there is any damage or missing components.

#### Package List

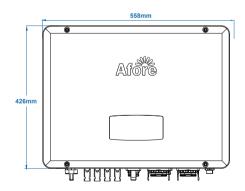
Open the package, please check the packing list shown as below.

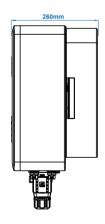




No.	Qty	Items	No.	Qty	Items
1	1	Hybrid Inverter	9	3	Expansion Tube
2	1	Wall Mounting Bracket	10	3	Backet Screw
3	1	Quick Installation Instructions	11	4	PV Terminals
4	1	Inspection Certificate	12	1	Battery Terminals
5	1	Warranty Card	13	2	AC Terminals
6	1	Monitor Quick Installtion	14	1	Monitor Module
7	1	Smart Meter	15	2	Zero-Injection Connector
8	1	Security Screw	16	3	CT (Opitional)

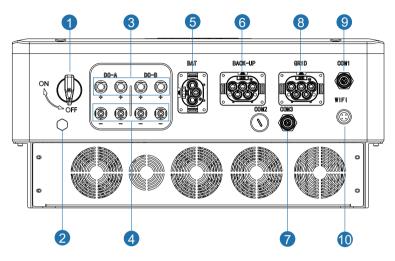
## **4.1.2 Product Overview**







#### **Inverter Terminals**



No.	Items	No.	Items
1	DC Switch	6	BACK UP
2	Waterproof Ventilating Valve	7	BAT Port
3	DC Connectors (+) For PV Strings	8	GRID UP
4	DC Connectors ( - ) For PV Strings	9	Meter Port
5	Battery Port	10	Wifi Port

## 4.1.3 Mounting Location

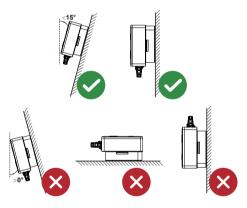
The inverters are designed for indoor and outdoor installation (IP65), to increase the safety, performance and lifespan of the inverter, please select the mounting location carefully based on the following rules:

- The inverter should be installed on a solid surface, far from flammable or corrosion materials, where is suitable for inverter's weight and dimensions.
- The ambient temperature should be within -25  $\rm C\sim60~C$  (between -13  $^{\circ}F$  and 140  $^{\circ}F$  ).
- The installation of inverter should be protected under shelter. Do not expose the inverter to direct sunlight, water, rain, snow, spray lightning, etc.

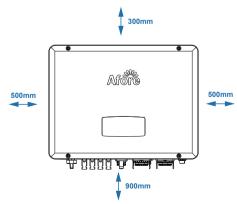




• The inverter should be installed vertically on the wall, or lean back on plane with a limited tilted angle. Please refer to below picture.



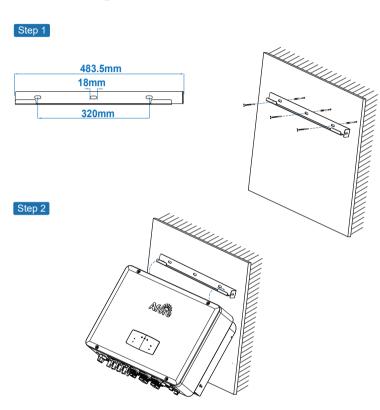
• Leave the enough space around inverter, easy for accessing to the inverter, connection points and maintenance.



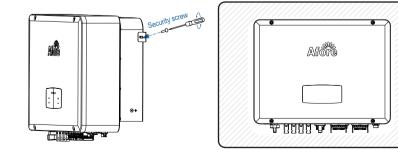




## 4.2 Mounting

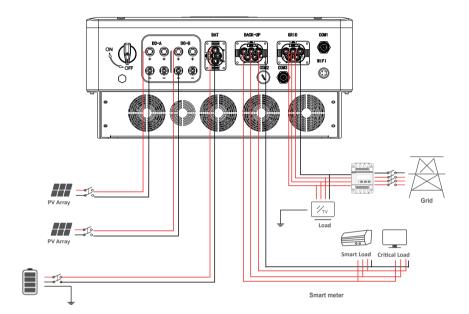








## 4.3 Electrical Connection







#### 4.3.1 PV Connection

The AF-THP series hybrid inverter has one/two MPPT channels, can be connected with one/two strings of PV panels. Please make sure below requirements are followed before connecting PV panels and strings to the inverter:

- The open-circuit voltage and short-circuit current of PV string should not exceed the reasonable range of the inverters.
- The isolation resistance between PV string and ground should exceed 300 k $\Omega$ .
- The polarity of PV strings are correct.
- Use the DC plugs in the accessory.
- The lightning protector should be equipped between PV string and inverter.
- · Disconnect all of the PV (DC) switch during wiring.

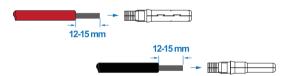


#### Warning:

The fatal high voltage may on the DC side, please comply with electric safety when connecting.

Please make sure the correct polarity of the cable connected with inverter, otherwise inverter could be damaged.

Step 1



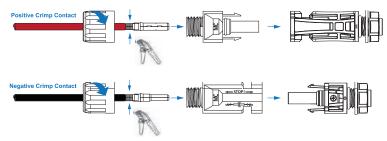


#### Note:

PV cable suggestion Cross-section 4mm²









#### Note:

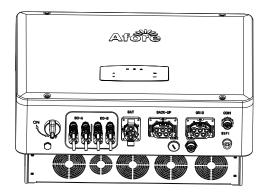
Please use PV connector crimper to pinch the point of the arrow.



#### Note:

You'll hear click sound when the connector assembly is correct.





## 4.3.2 Battery Connection

AF-THP series hybrid inverters are compatible with lithium battery. For lead acid battery or batteries with other brands, please confirm with local distributor or Afore for technical support.

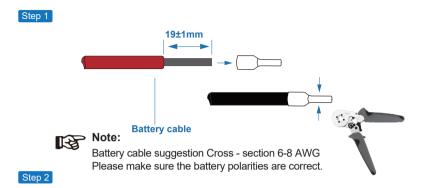


#### Note:

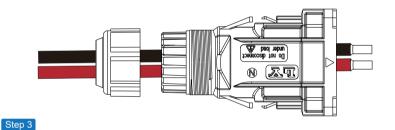
Set battery type and manufacturer, please refer to Chapter 5.3. BMS(Battery Management System)communication is needed between inverter and battery.



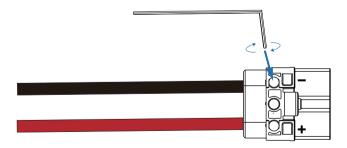




Pass the crimped battery harness through the waterproof connector and the cover.



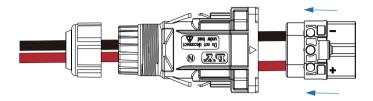
Insert the wire harness into the terminals according to "+" and "-" polarity, make the insulated terminals parallel with the terminals , the crimping screw torque is 2.0±0.1N.m





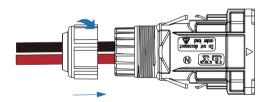
#### Step 4

A "click" sound will be heard when the connector assembly is correct.



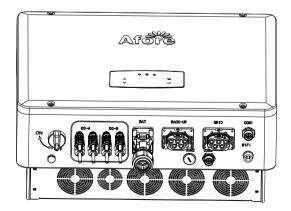
## Step 5

Use an open-end wrench to tighten the waterproof lock.



#### Step 6

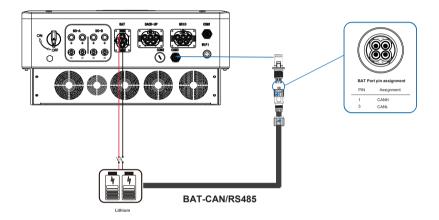
Insert the battery connector into the inverter, if hear a "click", it means the battery connection is finished.







## 4.3.2.1 BAT-CAN/RS485



#### 4.3.3 AC Connection

The AC terminal contains "GRID" and "BACK-UP", GRID for load, and BACK-UP for emergency load.

Before connecting, a separate AC breaker between individual inverter and AC input power is necessary. This will ensure the inverter be securely disconnected during maintenance and fully protected from current of AC input.

An extra AC breaker is needed for On-Grid connection to be isolated from grid when necessary. Below are requirements for the On-Grid AC-breaker.

Inverter Model	AC breaker specification
AF3K~12K-THP	63A/230V/400V AC breaker



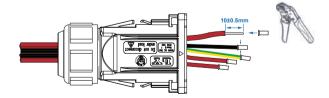
Qualified electrician will be required for the wiring.

Model	Wire Size	Cable (mm²)	Torque value
3-12kW	8-10AWG	4-6	1.2N·m

#### Please follow steps for AC connection

- · Connect DC protector or breaker first before connecting.
- emove insulation sleeve 11mm(0.5 inch) length, unscrew the bolts, insert the AC input wires according to polarities indicated on the terminal block and tighten the terminal screws.







#### Note:

Cable suggestion: Cross-section 8-10AWG.

Earth cable PE suggestion: Cross-section (Copper) 8-10AWG



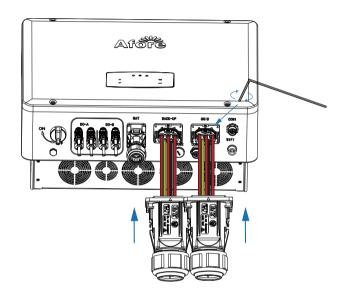


## B

#### Note:

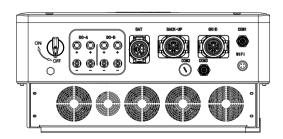
The Max. power load connects to EPS port should not exceed the inverter's EPS Max. output power range.





Step 3

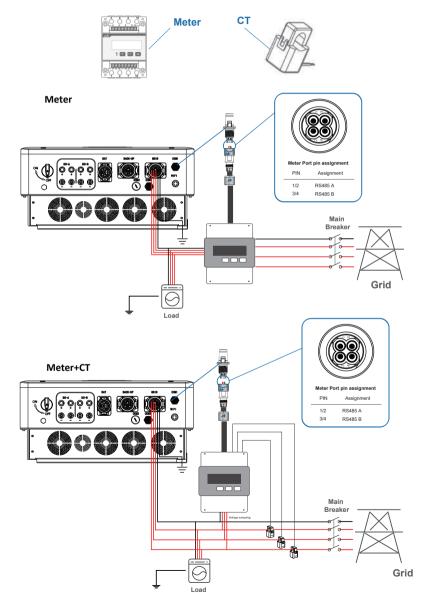
Insert the connector into the inverter, if hear a "click", it means the connection is finished.





#### 4.3.4 CT or Meter Connection

Meter and a current sensor(CT for short below) are used to detect current power direction of the local load and the grid. The output control function of the inverters will be activated based on the detected data.





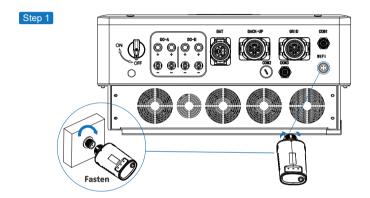


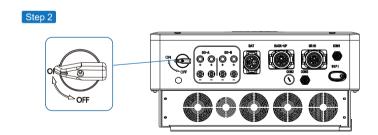
#### 4.4 Communication Connection

The monitoring module could transmit the data to the cloud server, and display the data on the PC, tablet and smart-phone.

#### Install the WIFI / Ethernet / GPRS / RS485 Communication

WIFI / Ethernet / GPRS / RS485 communication is applicable to the inverter. Please refer to "Communication Configuration Instruction" for detailed instruction.





Turn on the DC switch and AC circuit breaker, and wait until the LED indicator on the monitoring module flashes, indicating that the monitoring module is successfully connected.



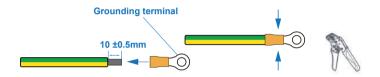
## 4.5 Earth Connection



#### Note:

A second protective earth (PE) terminal should be connected to the inverter. This prevents electric shock if the original protective PE wire fails.

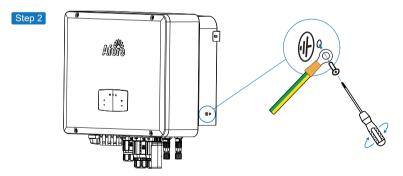
Step 1



## B

#### Note:

Earth cable PE suggestion: Cross-section (Copper) 4-6mm<sup>2</sup> / 10AWG



Fix the grounding screw to the grounding connection of the machine housing.

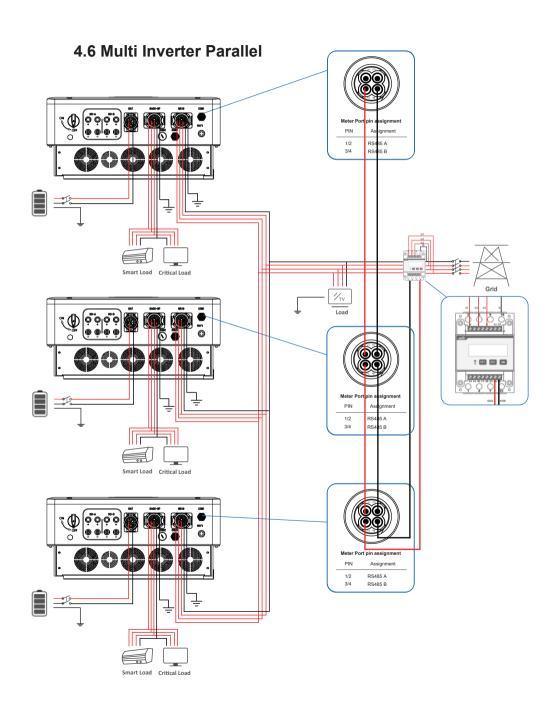


#### Note:

Make sure the earth cables on the inverter and solar panel frame are separately.





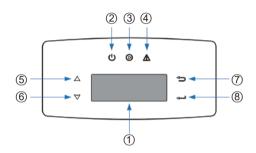






# 5. Operation

## **5.1 Control Panel**



No.	Items	No.	Items
1	LCD Display	5	<b>UP</b> Touch Button
2	POWER LED Indicator	6	<b>DOWN</b> Touch Button
3	GRID LED Indicator	7	BACK Touch Button
4	FAULT LED Indicator	8	ENTER Touch Button

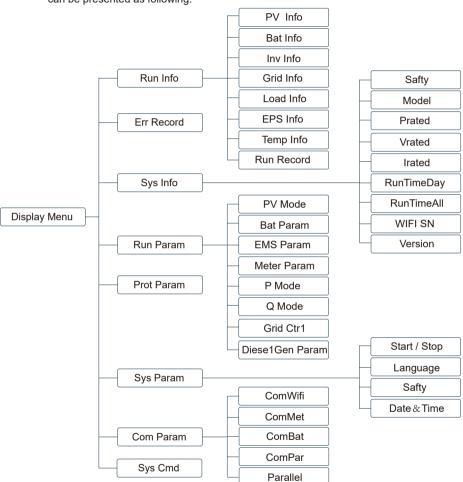
Note:
Hold UP/DOWN button can be rolling quickly.

Sign	Power	Color	Explanation
POWER	ON	Green	The inverter is stand-by
	OFF		The inverter is power off
GRID	ON	Green	The inverter is feeding power
	OFF		The inverter is not feeding power
FAULT	ON	Red	Fault occurred
	OFF		No fault



#### 5.2 Menu Overview

AF-THP hybrid inverter has a LCD for clearly operating, and menu of the LCD can be presented as following:



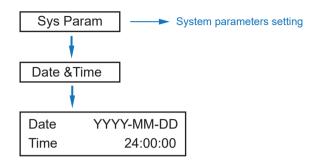
## 5.3 Inverter Setting

The setting is for AF-THP Hybrid inverter. Any doubts, please contact distributor for more details.

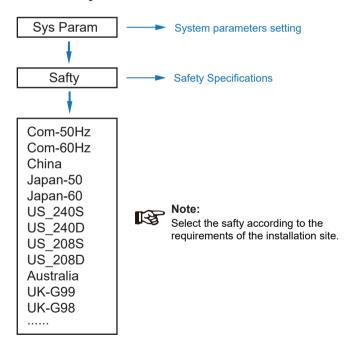




#### 5.3.1 Time & Date

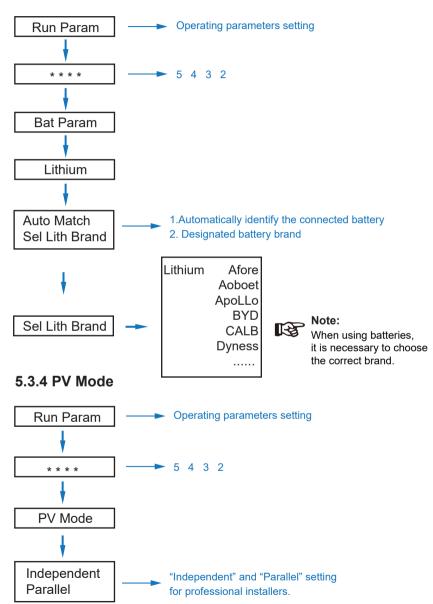


## **5.3.2 Safety**





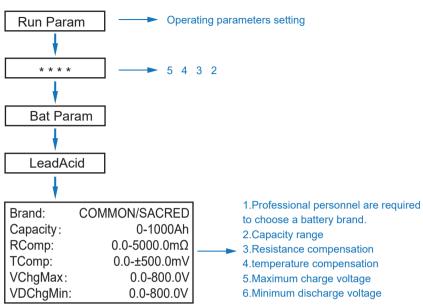
## 5.3.3 Lithium Battery



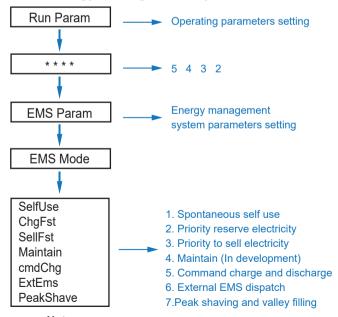








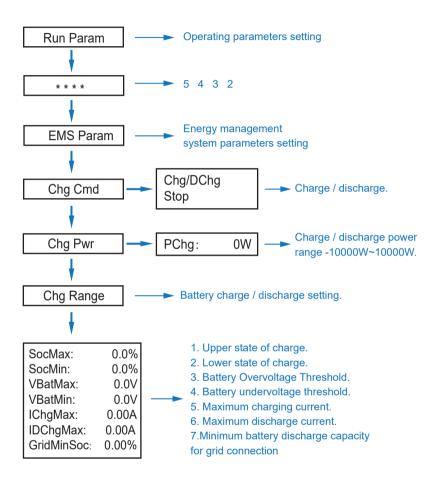
## 5.3.6 Energy Management System (EMS Param)



#### Note:

For detailed introduction of each mode, please refer to chapter 3.2 of the user manual.

#### 5.3.7 Time of Use

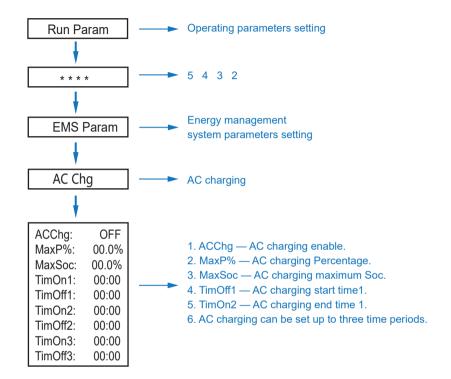


# Note:

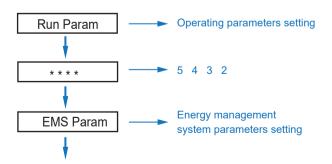
Timed charge and discharge need to complete the three settings of "Chg Cmd", "Chg Pwr" and "Chg Range", otherwise it will not work properly.



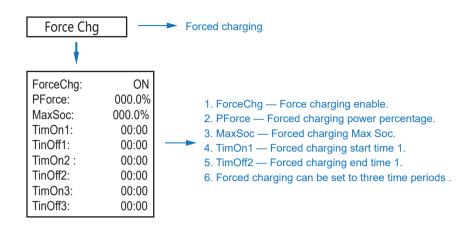
## 5.3.8 AC Charging



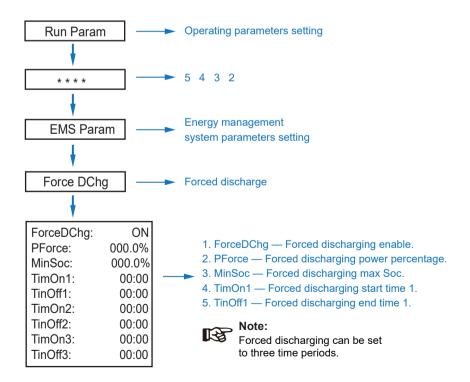
## 5.3.9 Forced Charging







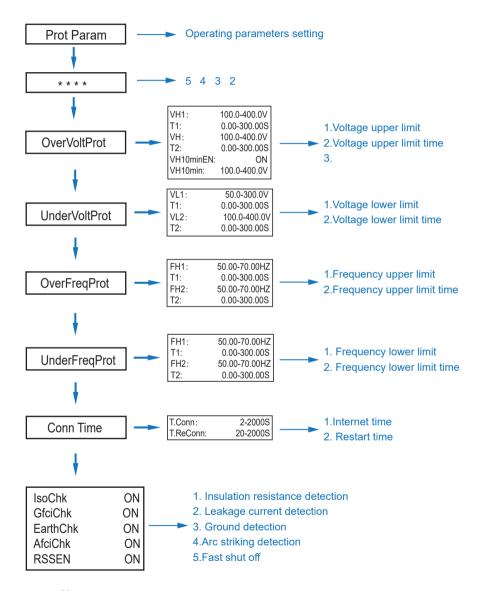
## 5.3.10 Forced Discharging







#### 5.3.11 Protection Parameters

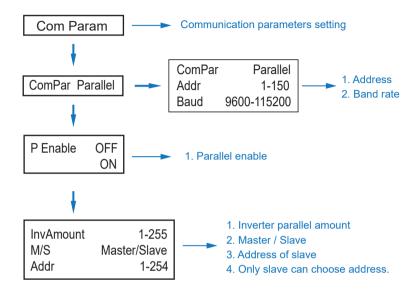


### S Note

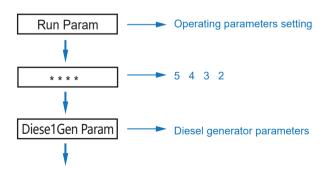
When modifying parameters, you need to pay attention to the unit.



#### 5.3.12 Multi-machine in Parallel



# 5.3.13 Diesel Generator Setting (Diese1 Gen Param)







Diese1GenEn	ON
TimeCtr1En	ON
StartSoc	0.0-100.0%
EndSoc	0.0-100.0%
TimeDelay	0-1000S
TimOn1	00:00
TimOff1	00:00
TimOn2	00:00
TimOff2	00:00
TimOn3	00:00
TimOff3	00:00

- 1. Diese1GenEn Diesel generator enable.
- 2. TimeCtr1En Time control enable.
- 3. StarSoc Battery power percentage when diesel generator start charging the battery.
- 4. EndSoc Battery power percentage when diesel generator stop charging the battery.
- 5.TimeDelay Delay time of diesel generator start working.
- 6. TimOn1 Diesel generator start time 1.
- 7. TimOff1 Diesel generator off time 2.



#### Note:

Diesel generator enable and time control enabled must be on, other wise the diesel generator can not be started.

# 6. Power ON/OFF

Please check the following requirements before testing:

- Installation location is suitable according to Chapter 4.1.3.
- All electrical wires are connected tightly, including PV modules, battery and AC side(Such as the grid side, EPS side, Gen side).
- · Earth line and Smart meter/CT line are connected.
- AF-THP hybrid inverters should be set according to the required local grid standard.
- · More information please contact with Afore or distributors.

#### 6.1 Power ON

- · Turn on DC switch.
- After LCD lighting, hybrid inverter should be set following Chapter 5.3 at the first time.
- When inverter running under normal mode, Running indicator will light up(Ref. to Chapter 5.1).

#### 6.2 Power OFF

· Turn off DC switch (in hybrid inverter) and all extra-breaker.



#### Note:

Hybrid inverter should be restarted after 5 minutes.

#### 6.3 Restart

Restart Hybrid inverter, please follow steps as below:

- · Shutdown the inverter Ref. to Chapter6.2.
- · Start the inverter Ref. to Chapter 6.1.

# 7. Maintenance & Trouble Shooting

### 7.1 Maintenance

Periodically maintenance are necessary, please follow steps as below.

- · PV connection: twice a year
- · AC connection(Grid and EPS): twice a year
- · Battery connection: twice a year
- · Earth connection: twice a year
- · Heat sink: clean with dry towel once a year

# 7.2 Trouble Shooting

The fault messages are displayed when fault occurs, please check trouble shooting table and find related solutions.

# **Fault Code and Trouble Shooting**

Type of Fault	Code	Name	Description	Recommend Solution
	A01	PvConnectFault	PV connection type different from setup	Check PV modules connection     Check PV Mode setup Ref. Chapter 5.3.
	A02	IsoFault	ISO check among PV panels/ wires and ground is abnormal.	Check PV modules wires, those wires are soaked or damaged, and then carry out rectification.     if the fault occurs continuously and frequently, please ask help for local distributors.
	A03	PvAfciFault	PV current arcing	Check PV modules wires and connectors broken or loose connect, and then carry out rectification.     If the fault occurs continuously and frequently, please ask help for local distributors.
	A04	Pv1OverVoltFault		
	A05	Pv2OverVoltFault	PV Voltage over	
	A06	Pv3OverVoltFault		
	A07	Pv4OverVoltFault		
PV Fault	A08	Pv5OverVoltFault		
	A09	Pv6OverVoltFault		Reconfiguration of PV strings, reduce the PV number of a PV string to reducing
	A10	Pv7OverVoltFault		inverter PV input voltage.  • Suggestion that contacting with local
	A11	Pv8OverVoltFault		distributors.
	A12	Pv9OverVoltFault		
	A13	Pv10OverVoltFault		
	A14	Pv11OverVoltFault		
	A15	Pv12OverVoltFault		
	A16	PV1ReverseFault		
	A17	PV2ReverseFault		Check PV(+) and PV(-) Connect
	A18	PV3ReverseFault	PV(+) and PV(-) reversed	whether reversed or not.  • If reversed, make correction.
	A19	PV4ReverseFault	Connection	
	A20	PV5ReverseFault		
	A21	PV6ReverseFault		

Type of Fault	Code	Name	Description	Recommend Solution
	A22	PV7ReverseFault		
	A23	PV8ReverseFault		
	A24	PV9ReverseFault		
	A25	PV10ReverseFault		
	A26	PV11ReverseFault		
	A27	PV12ReverseFault		
	A33	Pv1AbnormalFault		
	A34	Pv2AbnormalFault		
	A35	Pv3AbnormalFault		
	A36	Pv4AbnormalFault		
	A37	Pv5AbnormalFault		
	A38	Pv6AbnormalFault		
	A39	Pv7AbnormalFault		
	A40	Pv8AbnormalFault		
PV Fault	A41	Pv9AbnormalFault		
	A42	Pv10AbnormalFault		
	A43	Pv11AbnormalFault		Check PV modules partial occlusion or cells damaged.
	A44	Pv12AbnormalFault	PV(+) and PV(-) reversed Connection	Check PV module wires and connectors broken or loose connect,
	A45	Pv13AbnormalFault		then repair it.
	A46	Pv14AbnormalFault		
	A47	Pv15AbnormalFault		
	A48	Pv16AbnormalFault		
	A49	Pv17AbnormalFault		
	A50	Pv18AbnormalFault		
	A51	Pv19AbnormalFault		
	A52	Pv20AbnormalFault		
	A53	Pv21AbnormalFault		
	A54	Pv22AbnormalFault		
	A55	Pv23AbnormalFault		
	A56	Pv24AbnormalFault		

Type of Fault	Code	Name	Description	Recommend Solution
	B01	PcsBatOverVoltFault		Check inverters connected battery lines
	B02	PcsBatUnderVoltFault	Battery voltage over or under	and connectors broken or loose connect.     Carry out rectification if broken or loose.     Checking battery voltage is abnormal
	B03	PcsBatInsOverVoltFaul		or not, then maintenance or change new battery.
	B04	PcsBatReversedFault	Bat. (+) and Bat. (-) are reversed.	Check Bat.(+) and Bat.(-)connect reversed or not.     Make correction If reversed.
	B05	PcsBatConnectFault	Battery wires loose	Check battery wires and connectors damage or loose connect.     Carry out rectification if break.
	B06	PcsBatComFault	Battery communication abnormal	Check battery side communication wires damage or loose connect, and then carry out rectification.     Check battery is off or other abnormal, then Mastertenance battery or change new battery.
	B07	PcsBatTempSensorOpen	Battery temperature	Check battery temperature sensor and connected wires damage or not , then
	B08	PcsBatTempSensorShort	sensor abnormal	rectification or change new one.
Battery Fault	B09	BmsBatSystemFault		
	B10	BmsBatVolOverFault		
	B11	BmsBatVolUnderFault		
	B12	BmsCellVolOverFault		
	B13	BmsCellVolUnderFault		
	B14	BmsCellVolUnbanceFau		
	B15	BatChgCurOverFault		If specific fault high temperature or low temperature, then should change battery
	B16	BatDChgCurOverFault	All these faults will be	installed environment temperature.  • Restart battery, maybe can working as
	B17	BatTemperatureOverFa	detected or reported by battery BMS.	normal.  • If this fault occurs continuously and
	B18	BatTemperatureUnderF		frequently, please ask help for local distributors.
E	B19	CelTemperatureOverFa		
	B20	CelTemperatureUnderF		
	B21	BatlsoFault		
	B22	BatSocLowFault		
	B23	BmsInterComFault		
	B24	BatRelayFault		

Type of Fault	Code	Name	Description	Recommend Solution
	B25	BatPreChaFault		
	B26	BmsBatChgMosFault		
	B27	BmsBatDChgMosFault		
	B28	BMSVolOVFault		
	B29	BMSVolLFault		
	B30	VolLockOpenFault		
	B31	VolLockShortFault		
	B32	ChgRefOVFault		
	C01	GridLossFault	Grid lost (islanding)	Inverter will restart automatically when the grid return to normal.     Check inverter connected with grid connectors and cable normal or not.
	C02	GridUnbalanVoltFault	Grid Voltage unbalanced.	The inverter will restart automatically when the grid three phase return to normal.  Check inverter connected with the grid connectors and wires normal or not.connectors and cable normal or not.
Battery Fault	C03	GridInstOverVoltFault	Grid instantaneous voltage over	The inverter will restart automatically when the grid three phase return to normal. Contact with local distributor or required grid company adjust protection parameters.
	C04	Grid10MinOverVoltFault	Grid voltage Over by 10 Minutes	The inverter will restart automatically when the grid three phase return to normal.  Contact with local distributor or required grid company adjust 10 minutes protection voltage parameters.
	C05	GridOverVoltFault	Grid voltage over	
	C06	GridUnderVoltFault	Grid voltage under	The inverter will restart automatically when the grid three phase return to normal.
	C07	GridLineOverVoltFault	Grid line voltage over	Contact with local distributor or required grid company adjust voltage protection parameters.
	C08	GridLineUnderVoltFault	Grid line voltage under	
	C09	GridOverFreqFault	Grid Frequency over	The inverter will restart automatically when the grid three phase return to normal.
	C10	GridUnderFreqFault	Grid Frequency under	Contact with local distributor or required grid company adjust frequency protection parameters.

Type of Fault	Code	Name	Description	Recommend Solution	
	D01	UpsOverPowerFault	Off-grid load over	Reduce loads. If sometimes overload, it can be ignored, when generation power enough can be recovery. If those faults occurs continuously and frequently, please ask help for local distributors.	
Off-grid Fault	D02	GridConflictFault	Grid connected to Back-up terminal	Check the off-grid port connection correct, disconnect both off-grid and grid ports.	
	D03	GenOverVoltFault	GenOverVoltFault	Adjust generator running parameters,	
	D04	GenUnderVoltFault	GenUnderVoltFault	make the output voltage, frequency in allowed range.	
	D05	GenOverFreqFault	GenOverFreqFault	If this fault occurs continuously and frequently, please ask help for local	
	D06	GenUnderFreqFault	GenUnderFreqFault	distributors.	
	E01	Pv1HwOverCurrFault			
	E02	Pv2HwOverCurrFault	PV current over, triggered by hardware protection circuit	. Dougraff than restart (Dof. Chapters)	
	E03	Pv3HwOverCurrFault			
	E04	Pv4HwOverCurrFault			
	E05	Pv5HwOverCurrFault			
	E06	Pv6HwOverCurrFault		Power off, then restart (Ref. Chapter8).     If those faults occurs continuously and	
	E07	Pv7HwOverCurrFault		frequently, please ask help for local distributors.	
	E08	Pv8HwOverCurrFault			
	E09	Pv9HwOverCurrFault			
DC Fault	E10	Pv10HwOverCurrFault			
	E11	Pv11HwOverCurrFault			
	E12	Pv12HwOverCurrFault			
	E13	Pv1SwOverCurrFault			
	E14	Pv2SwOverCurrFault			
	E15	Pv3SwOverCurrFault			
	E16	Pv4SwOverCurrFault	PV current over, triggered	Power off, power on then restart.     If those faults occurs continuously and	
	E17	Pv5SwOverCurrFault	by Software logic.	frequently, please ask help for local distributors.	
	E18	Pv6SwOverCurrFault		usuiputols.	
	E19	Pv7SwOverCurrFault			
	E20	Pv8SwOverCurrFault			



Type of Fault	Code	Name	Description	Recommend Solution
	E21	Pv9SwOverCurrFault		
	E22	Pv10SwOverCurrFault		
	E23	Pv11SwOverCurrFault		
	E24	Pv12SwOverCurrFault		
	E33	Boost1SelfCheck(boost)Fault		
	E34	Boost2SelfCheck(boost)Fault		
	E35	Boost3SelfCheck(boost)Fault		
	E36	Boost4SelfCheck(boost)Fault		
	E37	Boost5SelfCheck(boost)Fault		
	E38	Boost6SelfCheck(boost)Fault	PV boost circuit abnormal	<ul><li>Power off, then restart (Ref. Chapter8).</li><li>If those faults continuously and</li></ul>
	E39	Boost7SelfCheck(boost)Fault	when self checking	frequently, please ask help for local distributors.
	E40	Boost8SelfCheck(boost)Fault		
	E41	Boost9SelfCheck(boost)Fault		
	E42	Boost10SelfCheck(boost)Fault		
DC Fault	E43	Boost11SelfCheck(boost)Fault	lt	
	E44	Boost12SelfCheck(boost)Fault		
	E45	BusHwOverVoltFault		
	E46	BusHwOverHalfVoltFault	D	
	E47	BusSwOverVoltFault	Bus voltage over	<ul><li>Power off, then restart (Ref. Chapter8).</li><li>If those faults continuously and</li></ul>
	E48	BusSwOverHalfVoltFault		frequently, please ask help for local distributors.
	E49	BusSwUnderVoltFault	Bus voltage under as running	
	E50	BusUnbalancedFault	DC Bus voltage unbalanced	
	E51	BusBalBridgeHwOver- CurFault	D. 0.4.1	
	E52	BusBalBridgeSwOver- CurFault	Bus Controller current over	Power off, then restart (Ref. Chapter8).     If those faults continuously and frequently, please ask help for local
	E53	BusBalBridgeSelf- CheckFault	Bus Controller abnormal when self checking	distributors.
	E54	BDCHwOverCurrFault	BiDC current over	
	E55	BDCSwOverCurrFault	DIDC current over	Power off, then restart (Ref. Chapter8).
	E56	BDCSelfCheckFault	BiDC abnormal as self checking	If those faults continuously and frequently, please ask help for local
	E57	BDCSwOverVoltFault	BiDC voltage over	distributors.
	E58	TransHwOverCurrFault	BiDC current over	

Type of Fault	Code	Name	Description	Recommend Solution
	E59	BDCFuseFault	BiDC fuse broken	Change fuse.
	E60	BDCRelayFault	BiDC relay abnormal	Power off, then restart (Ref. Chapter8).     If those faults continuously and frequently, please ask help for local distributors.
	F01	HwOverFault	All over current/ voltage by protection hardware	
	F02	InvHwOverCurrFault	Ac over current by protection hardware	
	F03	InvROverCurrFault	R phase current over	<ul><li>Power off, then restart (Ref. Chapter8).</li><li>If those faults occurs continuously and</li></ul>
	F04	InvSOverCurrFault	S phase current over	frequently, please ask help for local distributors.
	F05	InvTOverCurrFault	T phase current over	
	F06	GridUnbalanCurrFault	On-grid current unbalanced	
	F07	DclnjOverCurrFault	DC injection current over	
AC Fault	F08	AcOverLeakCurrFault	Ac side leakage current over	Check AC insulation and ground wires connect ground is well or not, then repair it.     Power off, then restart (Ref. Chapter8).     If those fault occurs continuously and frequently, please ask help for local distributors.
	F09	PLLFault	PLL abnormal	
	F10	GridRelayFault	Grid relay abnormal	Power off, then restart (Ref. Chapter8)
	F11	UpsRelayFault	Ups relay abnormal	• If those fault occurs continuously and frequently, please ask help for local
	F12	GenRelayFault	Generator relay abnormal	distributors.
	F13	Relay4Fault	Relay4 abnormal	
	F14	UpsROverCurrFault		When off-grid the load start impulse current is over, reduce the start impulse
	F15	UpsSOverCurrFault	Off-grid output current over	current load.  • Power off, then restart (Ref. Chapter8).  • If those fault occurs continuously and
	F16	UpsTOverCurrFault		frequently, please ask help for local distributors.
	F17	GenROverCurrFault		
	F18	GenSOverCurrFault	Generator current over	Check generator output voltage, frequency is stability, and adjust
	F19	GenTOverCurrFault		generator. • Power off, then restart(Ref. Chapter8). • If those fault occurs continuously and
F20	F20	GenReversePowerFault	Active power injected to generator	frequently, please ask help for local distributors.

Type of Fault	Code	Name	Description	Recommend Solution	
	F21	UpsOverVoltFault	Off-grid output voltage over		
AC Fault	F22	UpsUnderVoltFault	or under	. Dower off then restort (Def Chanter))	
	F23	UpsOverFreqFault	Off-grid output frequency	Power off, then restart (Ref. Chapter8).     If those faults occurs continuously and frequently, please ask help for local	
	F24	UpsUnderFreqFault	over or under	distributors.	
	F25	DcInjOverVoltFault	Off-grid DC injection voltage over		
	G01	PV1CurAdChanFault			
	G02	PV2CurAdChanFault			
	G03	PV3CurAdChanFault			
	G04	PV4CurAdChanFault			
	G05	PV5CurAdChanFault			
	G06	PV6CurAdChanFault			
	G07	PV7CurAdChanFault			
	G08	PV8CurAdChanFault			
	G09	PV9CurAdChanFault			
	G10	PV10CurAdChanFault			
	G11	PV11CurAdChanFault			
System Fault	G12	PV12CurAdChanFault	Sampling hardware	Power off, then restart (Ref. Chapter8     If those faults occurs continuously an	
Cyclom r dail	G13	BDCCurrAdChanFault	abnormal	frequently, please ask help for local distributors.	
	G14	TransCurAdChanFault			
	G15	BalBrigCurAdChanFault			
	G16	RInvCurAdChanFault			
	G17	SInvCurAdChanFault			
	G18	TInvCurAdChanFault			
	G19	RInvDciAdChanFault			
	G20	SInvDciAdChanFault			
	G21	TInvDciAdChanFault			
	G22	LeakCurAdChanFault			
	G23	VoltRefAdChanFault			
	G24	UpsRCurAdChanFault			

Type of Fault	Code	Name	Description	Recommend Solution	
	G25	UpsSCurAdChanFault			
	G26	UpsTCurAdChanFault			
	G27	GenRCurAdChanFault			
	G28	GenSCurAdChanFault			
	G29	GenTCurAdChanFault			
	G30	UpsRDcvAdChanFault			
	G31	UpsSDcvAdChanFault			
	G32	UpsTDcvAdChanFault			
	G37	TempAdChanFault	All temperature sensors abnormal		
	G38	VoltAdConflictFault	The sample value of PV, battery and BUS voltage inconsistent	Power off, then restart (Ref. Chapter8). If those faults occurs continuously and	
System Fault	G39	CPUAdConflictFault	The sample value between master CPU and slaver CPU inconsistent	frequently, please ask help for local distributors.	
	G40	PowerCalcConflictFault	Power value between PV, battery and AC output inconsistent		
	G41	EnvirOverTempFault	Installation environment temperature over or low		
	G42	EnvirLowTempFault			
	G43	CoolingOverTempFault	Cooling temperature over	Change or improve the installation environment temperature, make running	
	G44	CoolingLowTempFault	or low	temperature suitable.  • Power off, then restart (Ref. Chapter8).	
	G45	OverTemp3Fault		If those faults occurs continuously and frequently, please ask help for local distributors.	
	G46	LowTemp3Fault	Temperature3 over or low	distributors.	
	G47	CpuOverTempFault	CPU temperature over		
	G48	ModelConflictFault	Version conflict with inverter	Power off, then restart (Ref. Chapter8). If those faults occurs continuously and frequently, please ask help for local distributors.	
	I01	InterFanWarning		Remove foreign matter logged in fan.	
Inner Warnning	102	ExterFanWarning	Fan abnormal	If those faults occurs continuously and frequently, please ask help for local distributors.	
	103	Fan3Warning		นเอนเมนเบาร.	



Type of Fault	Code	Name	Description	Recommend Solution
	104	EnvirTempAdChan- Warning		The warnings are not matter influence.
	105	CoolingTempAdChan- Warning	Some temperature sensors abnormal	Power off, then restart (Ref. Chapter8).     If those faults occurs continuously and frequently, please ask help for local
	106	Temp3AdChanWarning		distributors.
	107	ExtFlashComWarning	Flash abnormal	
Inner Warnning	108	EepromComWarning	Eeprom abnormal	
	109	SlaveComWarning	Communication between slaver CPU and master CPU abnormal	Power off, then restart (Ref. Chapter8).     If this those faults continuously and frequently, please ask help for local distributors.
	I10	HmiComWarning	HMI abnormal	
	l11	FreqCalcConflictWarning	Frequency value abnormal	
	l12	UnsetModel	Running model is not initial	Contact with local distributor.
	J01	MeterComWarning	Meter/CT abnormal	Check the smart meter model, connection or connectors are correct, any loose.     if abnormal, repair or change.     Power off, then restart (Ref. Chapter8).     If those faults occurs continuously and frequently, please ask help for local distributors.
	J02	MeterConnectWarning	Wires connecting type of meter wrong	Check Meter/CT connection, installed place, and installed direction. If abnormal, re-installation. Power off, then restart (Ref. Chapter8). If this those faults continuously and frequently, please ask help for local distributors.
Outside Warnning	J03	SohWarning	Battery SOH low	Contact with Battery manufacturer.
	J04	GndAbnormalWarning	Earth impedance over by cable loose and so on	Check earth line connection or earth connecting impedance. If abnormal, then adjust it. Power off, then restart (Ref. Chapter8). If this those faults continuously and frequently, please ask help for local distributors.
	J05	ParallelComWarning	Communication between master inverter and slaver ones abnormal in parallel mode	Check parallel connect communication wires damage, connectors loose, connect port correct or not.  if not, then adjust it.  Power off, then restart (Ref. Chapter8).  If this those faults continuously and frequently, please ask help for local distributors.





# 8. Specifications

PV Input	AF3K-THP	AF4K-THP	AF5K-THP	AF6K-THP
Max. DC Input Power (kW)	5	6	7.5	9
Max. PV Voltage (V)		10	000	
Rated DC Input Voltage (V)		6	20	
DC Input Voltage Range (V)		150-	1000	
MPPT Voltage Range (V)		150	-850	
Full MPPT Range(V)		200-850		250-850
Start-up Voltage (V)		1	60	
Max. DC Input Current (A)		20	lx2	
Max. Short Current(A)		30	1x2	
No. of MPPT Tracker / Strings		2	/2	
Battery Port				
Battery Nominal Voltage (V)	100	100	100	150
attery Voltage Range (V)		80-	-600	
Max. Charge/Discharge Current (A)		5	50	
Max. Charge/Discharge Power (kW)	3	4	5	6
Charging Curve		3 St	ages	
Compatible Battery Type		Li-ion / Sodiu	ım-ion battery	
AC Grid	AF3K-THP	AF4K-THP	AF5K-THP	AF6K-THP
Nominal AC Output Power (kW)	3	4	5	6
Max. AC Input/Output Power (kVA)	4.5 / 3.3	6 / 4.4	7.5 / 5.5	9 / 6.6
Max. AC Output Current (A)	5.3	7	8.5	10.5
Nominal AC Voltage (V)		230	/400	
Nominal AC Frenquency (Hz)		50	/60	
Power Factor		1 (-0.	8-0.8)	
Current THD (%)	<3%			
AC Load Output (Back-up)				
Nominal Output Power (VA)	3000	4000	5000	6000
Nominal Output Voltage (V)		230	/400	
Nominal Output Frequency (Hz)		50	/60	
Nominal Output Current (A)	4.4	5.8	7.3	8.7
Peak Output Power	3300VA, 60s	4400VA, 60s	5500VA, 60s	6600VA, 60s
THDV (with linear load)		<	3%	
Switching Time (ms)		<	10	
Efficiency	AF3K-THP	AF4K-THP	AF5K-THP	AF6K-THP
Europe Efficiency			50%	
Max. Efficiency		98.	00%	
Battery Charge/Discharge Efficiency			00%	
Protectuon				
Reverse Polarity Protection		Υ	es	
Over Current / Voltage Protection		Υ	es	
Anti-islanding Protection			'es	
AC Short-ciruit Protection		Υ	es	
Leakage Current Detection			es	
Ground Fault Monitoring		Υ	es	
Grid Monitoring		Υ	es	
Enclosure Protect Level			65	
General Data	AF3K-THP	AF4K-THP	AF5K-THP	AF6K-THP
Dimensions (W x H x D, mm)			x 260 mm	
Weight (kg)		25	9kg	
Topology	Transformerless			
Cooling Concept	Intelligent Fan			
Relatively Humidity	0-100%			
Operating Temperature Range (°C)	-25 to 60 °C			
Operating Ititude (m)	<4000			
Noise Emission (dB)	<30			
Standby Consumption (W)	<5			
Display & Communication Interfaces	LCD, LED, RS485, CAN, Wi-Fi, GPRS, 4G			
Certification & Approvals	NRS097, G98/G99, EN50549-1, C10/C11, AS4777.2, VDE-AR-N4105, VDE0126, IEC62109-1, IEC62109-2			
EMC		ENC1000 C 3	, EN61000-6-3	



PV Input	AF8K-THP	AF10K-THP	AF12K-THP
Max. DC Input Power (kW)	12	15	18
Max. PV Voltage (V)		1000	
Rated DC Input Voltage (V)		620	
DC Input Voltage Range (V)		150-1000	
MPPT Voltage Range (V)		150-850	
Full MPPT Range(V)	300-850	500	)-850
Start-up Voltage (V)		160	
Max. DC Input Current (A)		20×2	
Max. Short Current(A)		30×2	
No. of MPPT Tracker / Strings		2/2	
Battery Port			
Battery Nominal Voltage (V)	200	250	300
attery Voltage Range (V)	80-600	120	)-650
Max. Charge/Discharge Current (A)		50	
Max. Charge/Discharge Power (kW)	8	10	12
Charging Curve		3 Stages	
Compatible Battery Type		Li-ion / Sodium-ion battery	
AC Grid	AF8K-THP	AF10K-THP	AF12K-THP
Nominal AC Output Power (kW)	8	10	12
Max. AC Input/Output Power (kVA)	12 / 8.8	15 / 11	18 / 13.2
Max. AC Output Current (A)	13.5	17	21.5
Nominal AC Voltage (V)		230/400	
Nominal AC Frenquency (Hz)		50/60	
Power Factor		1 (-0.8-0.8)	
Current THD (%)		<3%	
AC Load Output (Back-up)			
Nominal Output Power (VA)	8000	10000	12000
Nominal Output Voltage (V)		230/400	
Nominal Output Frequency (Hz)		50/60	
Nominal Output Current (A)	11.6	14.5	17.4
Peak Output Power	8800VA, 60s	11000VA, 60s	13200VA, 60s
THDV (with linear load)		<3%	
Switching Time (ms)		<10	
Efficiency	AF8K-THP	AF10K-THP	AF12K-THP
Europe Efficiency	97.50%		
Max. Efficiency	98.20% 98.30%		
Battery Charge/Discharge Efficiency	98.00%		
Protectuon			
Reverse Polarity Protection		Yes	
Over Current / Voltage Protection		Yes	
Anti-islanding Protection		Yes	
AC Short-ciruit Protection		Yes	
Leakage Current Detection		Yes	
Ground Fault Monitoring		Yes	
Grid Monitoring		Yes	
Enclosure Protect Level		IP65	
General Data	AF8K-THP	AF10K-THP	AF12K-THP
Dimensions (W x H x D, mm)		558 x 535 x 260 mm	
Weight (kg)		29kg	
Topology	Transformerless		
Cooling Concept	Intelligent Fan		
Relatively Humidity	0-100%		
Operating Temperature Range (°C)	-25 to 60 °C		
Operating Ititude (m)	<4000		
Noise Emission (dB)	<30		
Standby Consumption (W)	<5		
Display & Communication Interfaces	LCD, LED, RS485, CAN, Wi-Fi, GPRS, 4G		
Certification & Approvals	NRS097, G98/G99, EN50549-1, C10/C11, AS4777.2, VDE-AR-N4105, VDE0126, IEC62109-1, IEC62109-2		
EMC	EN61000-6-2, EN61000-6-3		